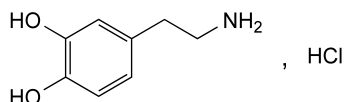


01/2008:0664

## DOPAMINE HYDROCHLORIDE

## Dopamini hydrochloridum



$C_8H_{12}ClNO_2$   
[62-31-7]

 $M_r$  189.6

## DEFINITION

4-(2-Aminoethyl)benzene-1,2-diol hydrochloride.

**Content:** 99.0 per cent to 101.0 per cent (dried substance).

## CHARACTERS

**Appearance:** white or almost white, crystalline powder.**Solubility:** freely soluble in water, soluble in ethanol (96 per cent), sparingly soluble in acetone and in methylene chloride.

## IDENTIFICATION

**First identification:** B, E.**Second identification:** A, C, D, E.

A. Ultraviolet and visible absorption spectrophotometry (2.2.25).

**Test solution.** Dissolve 40.0 mg in 0.1 M hydrochloric acid and dilute to 100.0 ml with the same acid. Dilute 10.0 ml of this solution to 100.0 ml with 0.1 M hydrochloric acid.

**Spectral range:** 230-350 nm.**Absorption maximum:** at 280 nm.**Specific absorbance at the absorption maximum:** 136 to 150.

B. Infrared absorption spectrophotometry (2.2.24).

**Comparison:** dopamine hydrochloride CRS.

C. Dissolve about 5 mg in a mixture of 5 ml of 1 M hydrochloric acid and 5 ml of water R. Add 0.1 ml of sodium nitrite solution R containing 100 g/l of ammonium molybdate R. A yellow colour develops which becomes red on the addition of strong sodium hydroxide solution R.

D. Dissolve about 2 mg in 2 ml of water R and add 0.2 ml of ferric chloride solution R2. A green colour develops which changes to bluish-violet on the addition of 0.1 g of hexamethylenetetramine R.

E. It gives reaction (a) of chlorides (2.3.1).

## TESTS

**Appearance of solution.** The solution is clear (2.2.1) and not more intensely coloured than reference solution B<sub>6</sub> or Y<sub>6</sub> (2.2.2, Method II).

Dissolve 0.4 g in water R and dilute to 10 ml with the same solvent.

**Acidity or alkalinity.** Dissolve 0.5 g in carbon dioxide-free water R and dilute to 10 ml with the same solvent. Add 0.1 ml of methyl red solution R and 0.75 ml of 0.01 M sodium hydroxide. The solution is yellow. Add 1.5 ml of 0.01 M hydrochloric acid. The solution is red.**Related substances.** Liquid chromatography (2.2.29).**Protect the solutions from light.****Buffer solution.** Dissolve 21 g of citric acid R in 200 ml of 1 M sodium hydroxide and dilute to 1000 ml with water R. To 600 ml of this solution add 400 ml of 0.1 M hydrochloric acid.**Test solution.** Dissolve 50 mg of the substance to be examined in mobile phase A and dilute to 25 ml with mobile phase A.**Reference solution (a).** Dilute 1.0 ml of the test solution to 100.0 ml with mobile phase A. Dilute 1.0 ml of this solution to 10.0 ml with mobile phase A.**Reference solution (b).** Dissolve 10 mg of 3-O-methyldopamine hydrochloride R (impurity B) and 10 mg of 4-O-methyldopamine hydrochloride R (impurity A) in mobile phase A and dilute to 100 ml with mobile phase A. Dilute 6 ml of this solution to 25 ml with mobile phase A.**Column:**— **size:**  $l = 0.15$  m,  $\varnothing = 3.9$  mm;— **stationary phase:** spherical end-capped octadecylsilyl silica gel for chromatography R (4  $\mu$ m).**Mobile phase:**— **mobile phase A:** dissolve 1.08 g of sodium octanesulphonate R in 880 ml of the buffer solution and add 50 ml of methanol R and 70 ml of acetonitrile R;— **mobile phase B:** dissolve 1.08 g of sodium octanesulphonate R in 700 ml of the buffer solution and add 100 ml of methanol R and 200 ml of acetonitrile R;

Time (min)	Mobile phase A (per cent V/V)	Mobile phase B (per cent V/V)
0 - 5	90	10
5 - 20	90 → 40	10 → 60
20 - 25	40	60

**Flow rate:** 1.0 ml/min.**Detection:** spectrophotometer at 280 nm.**Injection:** 10  $\mu$ l.**Retention time:** dopamine = about 5 min.**System suitability:** reference solution (b):— **resolution:** minimum 5.0 between the peaks due to impurities B and A.**Limits:**

- **unspecified impurities:** for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (a) (0.10 per cent);
- **total:** not more than twice the area of the principal peak in the chromatogram obtained with reference solution (a) (0.2 per cent);
- **disregard limit:** 0.5 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.05 per cent).

**Heavy metals** (2.4.8): maximum 20 ppm.

1.0 g complies with test C. Prepare the reference solution using 2 ml of lead standard solution (10 ppm Pb) R.

**Loss on drying** (2.2.32): maximum 0.5 per cent, determined on 1.000 g by drying in an oven at 105 °C for 2 h.**Sulphated ash** (2.4.14): maximum 0.1 per cent, determined on 1.0 g.

## ASSAY

*In order to avoid overheating in the reaction medium, mix thoroughly throughout the titration and stop the titration immediately after the end-point has been reached.*

Dissolve 0.150 g in 10 ml of anhydrous formic acid R. Add 50 ml of acetic anhydride R. Titrate with 0.1 M perchloric acid, determining the end-point potentiometrically (2.2.20).

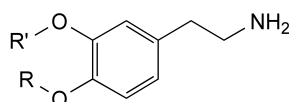
1 ml of 0.1 M perchloric acid is equivalent to 18.96 mg of  $C_8H_{12}ClNO_2$ .

## STORAGE

In an airtight container, under nitrogen, protected from light.

## IMPURITIES

*Other detectable impurities* (the following substances would, if present at a sufficient level, be detected by one or other of the tests in the monograph. They are limited by the general acceptance criterion for other/unspecified impurities and/or by the general monograph *Substances for pharmaceutical use* (2034). It is therefore not necessary to identify these impurities for demonstration of compliance. See also 5.10. *Control of impurities in substances for pharmaceutical use*): A, B, C.

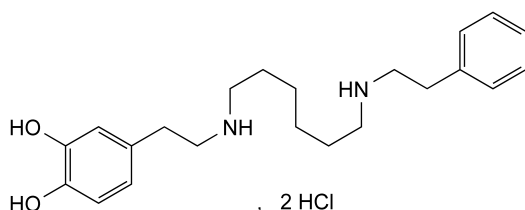


- A. R = CH<sub>3</sub>, R' = H: 5-(2-aminoethyl)-2-methoxyphenol (4-*O*-methyldopamine),  
 B. R = H, R' = CH<sub>3</sub>: 4-(2-aminoethyl)-2-methoxyphenol (3-*O*-methyldopamine),  
 C. R = R' = CH<sub>3</sub>: 2-(3,4-dimethoxyphenyl)ethanamine.

01/2008:1748

## DOPEXAMINE DIHYDROCHLORIDE

## Dopexamini dihydrochloridum



C<sub>22</sub>H<sub>34</sub>Cl<sub>2</sub>N<sub>2</sub>O<sub>2</sub>  
 [86484-91-5]

M<sub>r</sub> 429.4

## DEFINITION

4-[2-[[6-[(2-Phenylethyl)amino]hexyl]amino]ethyl]benzene-1,2-diol dihydrochloride.

*Content*: 98.5 per cent to 101.0 per cent (anhydrous substance).

## CHARACTERS

*Appearance*: white or almost white, crystalline powder.

*Solubility*: soluble in water, sparingly soluble in ethanol (96 per cent) and in methanol, practically insoluble in acetone.

## IDENTIFICATION

A. Infrared absorption spectrophotometry (2.2.24).

*Comparison*: dopexamine dihydrochloride CRS.

B. It gives reaction (a) of chlorides (2.3.1).

## TESTS

**Appearance of solution.** The solution is clear (2.2.1) and not more intensely coloured than reference solution BY<sub>7</sub> (2.2.2, *Method II*).

Dissolve 0.10 g in 0.1 M hydrochloric acid and dilute to 10 ml with the same acid.

**pH** (2.2.3): 3.7 to 5.7.

Dissolve 0.20 g in carbon dioxide-free water R and dilute to 20 ml with the same solvent.

**Related substances.** Liquid chromatography (2.2.29).

*Test solution.* Dissolve 0.100 g of the substance to be examined in mobile phase A and dilute to 10.0 ml with mobile phase A.

*Reference solution (a).* Dilute 1.0 ml of the test solution to 100.0 ml with mobile phase A. Dilute 1.0 ml of this solution to 10.0 ml with mobile phase A.

*Reference solution (b).* Dissolve 5 mg of the substance to be examined and 5 mg of dopexamine impurity B CRS in mobile phase A and dilute to 10.0 ml with mobile phase A.

*Reference solution (c).* Dissolve 5 mg of dopexamine impurity F CRS in mobile phase A and dilute to 100 ml with mobile phase A.

*Column*:

- *size*: *l* = 0.15 m, Ø = 4.6 mm;
- *stationary phase*: octadecylsilyl silica gel for chromatography R (5 µm);
- *temperature*: 45 °C.

*Mobile phase*:

- *mobile phase A*: mix 5 volumes of buffer solution pH 2.5 R and 95 volumes of water R;
- *mobile phase B*: mix 5 volumes of buffer solution pH 2.5 R and 95 volumes of a 60 per cent V/V solution of acetonitrile R;

Time (min)	Mobile phase A (per cent V/V)	Mobile phase B (per cent V/V)
0 - 10	81 → 77	19 → 23
10 - 25	77 → 50	23 → 50
25 - 30	50	50
30 - 31	50 → 81	50 → 19
31 - 39	81	19

*Flow rate*: 1 ml/min.

*Detection*: spectrophotometer at 280 nm.

*Preconditioning of the column*: rinse for 5 min with a mixture of 19 volumes of mobile phase B and 81 volumes of mobile phase A.

*Injection*: 20 µl.

*Relative retention* with reference to dopexamine (retention time = about 5 min): impurity A = about 0.5; impurity B = about 2.0; impurity C = about 2.3; impurity D = about 2.8; impurity E = about 2.9; impurity F = about 3.0; impurity I = about 3.6; impurity J = about 5.0; impurity K = about 5.9.

*System suitability*: reference solution (b):

- *resolution*: minimum 2 between the peaks due to dopexamine and impurity B.

*Limits*:

- *correction factors*: for the calculation of content, multiply the peak areas of the following impurities by the corresponding correction factor: impurity A = 1.4; impurity F = 0.7;
- *impurities A, B, C, D, E, F, I, K*: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (a) (0.1 per cent);