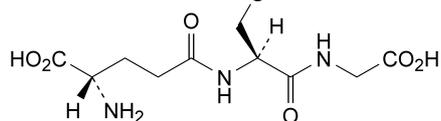
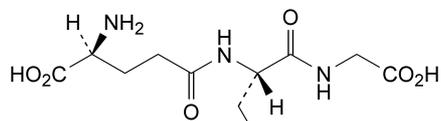
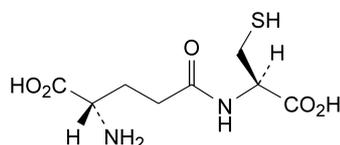


A. L-cysteinylglycine,

B. cysteine,



C. bis(L- $\gamma$ -glutamyl-L-cysteinylglycine) disulfide (L-glutathione oxidised),



D. L- $\gamma$ -glutamyl-L-cysteine,

E. unknown structure (product of degradation).

*Comparison:* Ph. Eur. reference spectrum of glycerol (85 per cent).

C. Mix 1 ml with 0.5 ml of *nitric acid R*. Superimpose 0.5 ml of *potassium dichromate solution R*. A blue ring develops at the interface of the liquids. Within 10 min, the blue colour does not diffuse into the lower layer.

D. Heat 1 ml with 2 g of *potassium hydrogen sulphate R* in an evaporating dish. Vapours (acrolein) are evolved which blacken filter paper impregnated with *alkaline potassium tetraiodomercurate solution R*.

## TESTS

**Solution S.** Dilute 100.0 g to 200.0 ml with *carbon dioxide-free water R*.

**Appearance of solution.** Solution S is clear (2.2.1). Dilute 10 ml of solution S to 25 ml with *water R*. The solution is colourless (2.2.2, *Method II*).

**Acidity or alkalinity.** To 50 ml of solution S add 0.5 ml of *phenolphthalein solution R*. The solution is colourless. Not more than 0.2 ml of 0.1 M *sodium hydroxide* is required to change the colour of the indicator to pink.

**Refractive index (2.2.6):** 1.470 to 1.475.

**Aldehydes:** maximum 10 ppm.

Place 7.5 ml of solution S in a ground-glass-stoppered flask and add 7.5 ml of *water R* and 1.0 ml of *decolorised pararosaniline solution R*. Close the flask and allow to stand for 1 h at a temperature of  $25 \pm 1$  °C. The absorbance (2.2.25) of the solution measured at 552 nm is not greater than that of a standard prepared at the same time and in the same manner using 7.5 ml of *formaldehyde standard solution (5 ppm CH<sub>2</sub>O) R* and 7.5 ml of *water R*. The test is not valid unless the standard is pink.

**Esters.** Add 10.0 ml of 0.1 M *sodium hydroxide* to the final solution obtained in the test for acidity or alkalinity. Boil under a reflux condenser for 5 min. Cool. Add 0.5 ml of *phenolphthalein solution R* and titrate with 0.1 M *hydrochloric acid*. Not less than 8.0 ml of 0.1 M *hydrochloric acid* is required to change the colour of the indicator.

**Impurity A and related substances.** Gas chromatography (2.2.28).

**Test solution.** Dilute 10.0 ml of solution S to 100.0 ml with *water R*.

**Reference solution (a).** Dilute 10.0 g of *glycerol R1* to 20.0 ml with *water R*. Dilute 10.0 ml of the solution to 100.0 ml with *water R*.

**Reference solution (b).** Dissolve 1.000 g of *diethylene glycol R* in *water R* and dilute to 100.0 ml with the same solvent.

**Reference solution (c).** Dilute 1.0 ml of reference solution (b) to 10.0 ml with reference solution (a). Dilute 1.0 ml of this solution to 20.0 ml with reference solution (a).

**Reference solution (d).** Mix 1.0 ml of the test solution and 5.0 ml of reference solution (b) and dilute to 100.0 ml with *water R*. Dilute 1.0 ml of this solution to 10.0 ml with *water R*.

**Reference solution (e).** Dilute 5.0 ml of reference solution (b) to 100.0 ml with *water R*.

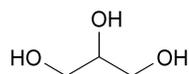
**Column:**

– size:  $l = 30$  m,  $\emptyset = 0.53$  mm,

01/2008:0496

## GLYCEROL

### Glycerolum



C<sub>3</sub>H<sub>8</sub>O<sub>3</sub>  
[56-81-5]

$M_r$  92.1

## DEFINITION

Propane-1,2,3-triol.

**Content:** 98.0 per cent *m/m* to 101.0 per cent *m/m* (anhydrous substance).

## CHARACTERS

**Aspect:** syrupy liquid, unctuous to the touch, colourless or almost colourless, clear, very hygroscopic.

**Solubility:** miscible with water and with alcohol, slightly soluble in acetone, practically insoluble in fatty oils and in essential oils.

## IDENTIFICATION

**First identification:** A, B.

**Second identification:** A, C, D.

A. It complies with the test for refractive index (see Tests).

B. Infrared absorption spectrophotometry (2.2.24).

**Preparation:** to 5 ml add 1 ml of *water R* and mix carefully.

- *stationary phase*: 6 per cent polycyanopropylphenyl siloxane and 94 per cent of polydimethylsiloxane.

*Carrier gas*: helium for chromatography R.

*Split ratio*: 1:10.

*Linear velocity*: 38 cm/s.

*Temperature*:

	Time (min)	Temperature (°C)
Column	0	100
	0 - 16	100 → 220
	16 - 20	220
Injection port		220
Detector		250

*Detection*: flame ionisation.

*Injection*: 0.5 µl.

*Elution order*: impurity A, glycerol.

*System suitability*: reference solution (d):

- *resolution*: minimum 7.0 between the peaks due to impurity A and glycerol.

*Limits*:

- *impurity A*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (c) (0.1 per cent),
- *any other impurity with a retention time less than the retention time of glycerol*: not more than the area of the peak due to impurity A in the chromatogram obtained with reference solution (c) (0.1 per cent),
- *total of all impurities with retention times greater than the retention time of glycerol*: not more than 5 times the area of the peak due to impurity A in the chromatogram obtained with reference solution (c) (0.5 per cent),
- *disregard limit*: 0.05 times the area of the peak due to impurity A in the chromatogram obtained with reference solution (e) (0.05 per cent).

**Halogenated compounds**: maximum 35 ppm.

To 10 ml of solution S add 1 ml of *dilute sodium hydroxide solution R*, 5 ml of *water R* and 50 mg of *halogen-free nickel-aluminium alloy R*. Heat on a water-bath for 10 min, allow to cool and filter. Rinse the flask and the filter with *water R* until 25 ml of filtrate is obtained. To 5 ml of the filtrate add 4 ml of *alcohol R*, 2.5 ml of *water R*, 0.5 ml of *nitric acid R* and 0.05 ml of *silver nitrate solution R2* and mix. Allow to stand for 2 min. Any opalescence in the solution is not more intense than that in a standard prepared at the same time by mixing 7.0 ml of *chloride standard solution (5 ppm Cl) R*, 4 ml of *alcohol R*, 0.5 ml of *water R*, 0.5 ml of *nitric acid R* and 0.05 ml of *silver nitrate solution R2*.

**Sugars**. To 10 ml of solution S add 1 ml of *dilute sulphuric acid R* and heat on a water-bath for 5 min. Add 3 ml of carbonate-free *dilute sodium hydroxide solution R* (prepared by the method described for carbonate-free 1 M sodium hydroxide (4.2.2)), mix and add dropwise 1 ml of freshly prepared *copper sulphate solution R*. The solution is clear and blue. Continue heating on the water-bath for 5 min. The solution remains blue and no precipitate is formed.

**Chlorides (2.4.4)**: maximum 10 ppm.

1 ml of solution S diluted to 15 ml with *water R* complies with the limit test for chlorides. Prepare the standard using 1 ml of *chloride standard solution (5 ppm Cl) R* diluted to 15 ml with *water R*.

**Heavy metals (2.4.8)**: maximum 5 ppm.

Dilute 8 ml of solution S to 20 ml with *water R*. 12 ml of the solution complies with limit test A. Prepare the standard using *lead standard solution (1 ppm Pb) R*.

**Water (2.5.12)**: maximum 2.0 per cent, determined on 1.000 g.

**Sulphated ash (2.4.14)**: maximum 0.01 per cent, determined on 5.0 g after heating to boiling and ignition.

#### ASSAY

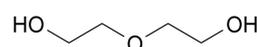
Thoroughly mix 0.075 g with 45 ml of *water R*. Add 25.0 ml of a mixture of 1 volume of 0.1 M sulphuric acid and 20 volumes of 0.1 M sodium periodate. Allow to stand protected from light for 15 min. Add 5.0 ml of a 500 g/l solution of *ethylene glycol R* and allow to stand protected from light for 20 min. Using 0.5 ml of *phenolphthalein solution R* as indicator, titrate with 0.1 M sodium hydroxide. Carry out a blank titration.

1 ml of 0.1 M sodium hydroxide is equivalent to 9.21 mg of C<sub>3</sub>H<sub>8</sub>O<sub>3</sub>.

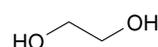
#### STORAGE

In an airtight container.

#### IMPURITIES



A. 2,2'-oxydiethanol (diethylene glycol),



B. ethane-1,2-diol (ethylene glycol),

C. propylene glycol.

01/2008:0497

## GLYCEROL (85 PER CENT)

### Glycerolum (85 per centum)

#### DEFINITION

Aqueous solution of propane-1,2,3-triol.

*Content*: 83.5 per cent *m/m* to 88.5 per cent *m/m* of propane-1,2,3-triol (C<sub>3</sub>H<sub>8</sub>O<sub>3</sub>; *M<sub>r</sub>* 92.1).

#### CHARACTERS

*Aspect*: syrupy liquid, unctuous to the touch, colourless or almost colourless, clear, very hygroscopic.

*Solubility*: miscible with water and with alcohol, slightly soluble in acetone, practically insoluble in fatty oils and in essential oils.

#### IDENTIFICATION

*First identification*: A, B.

*Second identification*: A, C, D.

A. It complies with the test for refractive index (see Tests).

B. Infrared absorption spectrophotometry (2.2.24).

*Comparison*: Ph. Eur. reference spectrum of glycerol (85 per cent).

C. Mix 1 ml with 0.5 ml of *nitric acid R*. Superimpose 0.5 ml of *potassium dichromate solution R*. A blue ring develops at the interface of the liquids. Within 10 min, the blue colour does not diffuse into the lower layer.