- A. R1 = R3 = $N(CH_3)_2$, R2 = H: (4R,4aS,5aR,12aS)-4,7-bis(dimethylamino)-3,10,12,12a-tetrahydroxy-1,11-dioxo-1,4,4a,5,5a,6,11,12a-octahydrotetracene-2-carboxamide (4-epiminocycline),
- B. R1 = R3 = H, R2 = $N(CH_3)_2$: (4S,4aS,5aR,12aS)-4-(dimethylamino)-3,10,12,12a-tetrahydroxy-1,11-dioxo-1,4,4a,5,5a,6,11,12a-octahydrotetracene-2-carboxamide (sancycline),
- C. R1 = NH-CH₃, R2 = N(CH₃)₂, R3 = H: (4*S*,4a*S*, 5a*R*,12a*S*)-4-(dimethylamino)-3,10,12,12a-tetrahydroxy-7-(methylamino)-1,11-dioxo-1,4,4a, 5,5a,6,11,12a-octahydrotetracene-2-carboxamide (7-monodemethylminocycline),
- D. R1 = NH₂, R2 = N(CH₃)₂, R3 = H: (4S,4aS,5aR,12aS)-7-amino-4-(dimethylamino)-3,10,12,12a-tetrahydroxy-1,11-dioxo-1,4,4a,5,5a,6,11,12a-octahydrotetracene-2-carboxamide (7-aminosancycline).

01/2008:0937 corrected 6.0

MINOXIDIL

Minoxidilum

 $C_9H_{15}N_5O$ [38304-91-5]

 $M_{\rm r} 209.3$

DEFINITION

6-(Piperidin-1-yl)pyrimidine-2,4-diamine 3-oxide.

Content: 98.5 per cent to 101.0 per cent (dried substance).

CHARACTERS

Appearance: white or almost white, crystalline powder. *Solubility*: slightly soluble in water, soluble in methanol and in propylene glycol.

IDENTIFICATION

First identification: A, B. Second identification: A, C, D.

A. Ultraviolet and visible absorption spectrophotometry (2.2.25).

Test solution (a). Dissolve 20.0 mg in 0.1 M hydrochloric acid and dilute to 100.0 ml with the same acid (solution A). Dilute 2.0 ml of this solution to 100.0 ml with 0.1 M hydrochloric acid.

Test solution (b). Dilute 2.0 ml of solution A to 100.0 ml with 0.1 M sodium hydroxide.

Spectral range: 200-350 nm.

Absorption maxima: at 230 nm and 281 nm for test solution (a); at 230 nm, 262 nm and 288 nm for test solution (b);

Specific absorbances at the absorption maxima:

- at 230 nm: 1015 to 1120 for test solution (a); 1525 to 1685 for test solution (b);
- at 262 nm: 485 to 535 for test solution (b);
- at 281 nm: 1060 to 1170 for test solution (a):
- at 288 nm: 555 to 605 for test solution (b).
- B. Infrared absorption spectrophotometry (2.2.24).

Comparaison: minoxidil CRS.

C. Thin-layer chromatography (2.2.27).

Test solution. Dissolve 10 mg of the substance to be examined in $methanol\ R$ and dilute to 10 ml with the same solvent.

Reference solution. Dissolve 10 mg of minoxidil CRS in methanol R and dilute to 10 ml with the same solvent.

Plate: TLC silica gel GF_{254} plate R.

Mobile phase: concentrated ammonia R, methanol R (1.5:100 V/V).

Application: 2 µl.

Development: over a path of 10 cm.

Drying: in air.

Detection: examine in ultraviolet light at 254 nm.

Results: the principal spot in the chromatogram obtained with the test solution is similar in position and size to the principal spot in the chromatogram obtained with the reference solution.

D. Dissolve about 10 mg in 1 ml of *methanol R*. Add 0.1 ml of *copper sulphate solution R*. A green colour develops. The solution becomes greenish-yellow on the addition of 0.1 ml of *dilute hydrochloric acid R*.

TESTS

Appearance of solution. The solution is clear (2.2.1) and not more intensely coloured than reference solution Y_6 (2.2.2, Method II).

Dissolve $0.5~{\rm g}$ in $12.5~{\rm ml}$ of methanol~R and dilute to $25~{\rm ml}$ with water~R.

Related substances. Liquid chromatography (2.2.29).

Test solution. Dissolve 25.0 mg of the substance to be examined in the mobile phase and dilute to 100.0 ml with the mobile phase.

Reference solution (a). Dilute 1.0 ml of the test solution to 100.0 ml with the mobile phase.

Reference solution (b). Dissolve the contents of 1 vial of deoxyminoxidil CRS (impurity E) with 1 ml of the mobile phase, add 1 ml of the test solution and dilute to 5 ml with the mobile phase.

Column:

- size: l = 0.10 m, $\emptyset = 3$ mm;
- stationary phase: octadecylsilyl silica gel for chromatography R (5 µm).

Mobile phase: dissolve 3.0 g of *docusate sodium R* in a mixture of 10 ml of *glacial acetic acid R* and 300 ml of *water R*, adjust to pH 3.0 with *perchloric acid R* and add 700 ml of *methanol R*.

Flow rate: 1 ml/min.

Detection: spectrophotometer at 240 nm.

Injection: 10 µl.

Run time: twice the retention time of the principal peak.

System suitability: reference solution (b):

 resolution: minimum 2.0 between the peaks due to minoxidil and impurity E.

Limits:

- total: not more than 1.5 times the area of the principal peak in the chromatogram obtained with reference solution (a) (1.5 per cent);
- disregard limit: 0.1 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.1 per cent).

Heavy metals (2.4.8): maximum 20 ppm.

1.0 g complies with test C. Prepare the reference solution using 2 ml of *lead standard solution (10 ppm Pb) R*.

Loss on drying (2.2.32): maximum 0.5 per cent, determined on 1.000 g by drying in an oven at 105 $^{\circ}$ C.

Sulphated ash (2.4.14): maximum 0.1 per cent, determined on 1.0 g.

ASSAY

Dissolve 0.150 g in 50 ml of *anhydrous acetic acid R*. Titrate with 0.1 *M perchloric acid*, determining the end-point potentiometrically (2.2.20). Carry out a blank titration.

1 ml of 0.1 M perchloric acid is equivalent to 20.93 mg of $C_9H_{15}N_5O$.

STORAGE

Protected from light.

IMPURITIES

A. 6-chloropyrimidine-2,4-diamine 3-oxide,

$$N \longrightarrow NH_2$$

B. 6-chloropyrimidine-2,4-diamine,

C. 3-(cyanoimino)-3-(piperidin-1-yl)propanamide,

D. 6-[[(4-methylphenyl)sulphonyl]oxy]pyrimidine-2,4-diamine 3-oxide.

E. 6-(piperidin-1-yl)pyrimidine-2,4-diamine (desoxyminoxidil).

01/2008:1838

MINT OIL, PARTLY DEMENTHOLISED

Menthae arvensis aetheroleum partim mentholum depletum

DEFINITION

Essential oil obtained by steam distillation from the fresh, flowering aerial parts, recently gathered from *Mentha* canadensis L. (syn. *M. arvensis* L. var. *glabrata* (Benth) Fern., *M. arvensis* var. *piperascens* Malinv. ex Holmes), followed by partial separation of menthol by crystallisation.

CHARACTERS

Appearance: colourless or pale yellow to greenish-yellow liquid.

It has a characteristic odour.

IDENTIFICATION

First identification: B. Second identification: A.

A. Thin-layer chromatography (2.2.27).

Test solution. Dissolve 0.1 ml of the substance to be examined in 1.0 ml of *toluene R*.

Reference solution. Dissolve $4 \mu l$ of carvone R, $4 \mu l$ of pulegone R, $10 \mu l$ of menthyl acetate R, $20 \mu l$ of cineole R and 50 mg of menthol R in 5 ml of toluene R.

Plate: TLC silica gel F_{254} plate R.

Mobile phase: ethyl acetate R, toluene R (5:95 V/V).

Application: 10 µl, as bands. *Development*: over a path of 15 cm.

Drying: in air.

Detection A: examine in ultraviolet light at 254 nm.

Results A: see below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, a quenching zone may be present in the upper third of the chromatogram obtained with the test solution.

Top of the plate	
Carvone and pulegone: a quenching zone	A quenching zone
	A quenching zone
Reference solution	Test solution

Detection B: spray with anisaldehyde solution R and heat at 100-105 °C for 5-10 min. Examine immediately in daylight.

Results B: see below the sequence of the zones present in the chromatograms obtained with the reference solution and the test solution. Furthermore, the zone due to cineole in the reference solution is absent in the chromatogram obtained with the test solution. No