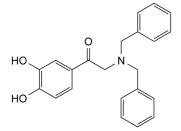


F. N-benzyl-1-phenylmethanamine,

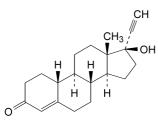


G. 2-(dibenzylamino)-1-(3,4-dihydroxyphenyl)ethanone.

01/2008:0234 corrected 6.0

NORETHISTERONE

Norethisteronum



 $\substack{ C_{20}H_{26}O_2 \\ [68-22-4] }$

DEFINITION

17-Hydroxy-19-nor-17α-pregn-4-en-20-yn-3-one. *Content*: 98.0 per cent to 101.0 per cent (dried substance).

CHARACTERS

Appearance: white or yellowish-white, crystalline powder. *Solubility*: practically insoluble in water, soluble in methylene chloride, sparingly soluble in acetone and in anhydrous ethanol.

IDENTIFICATION

Infrared absorption spectrophotometry (2.2.24). Comparison: norethisterone CRS.

TESTS

Specific optical rotation (2.2.7): -32.0 to -37.0 (dried substance).

Dissolve 0.250 g in *acetone* R and dilute to 25.0 ml with the same solvent.

Related substances. Liquid chromatography (2.2.29).

Test solution. Dissolve 25.0 mg of the substance to be examined in a mixture of 40 volumes of *water* R and 60 volumes of *acetonitrile* R1 and dilute to 10.0 ml with the same mixture of solvents.

Reference solution (a). Dissolve 5 mg of *norethisterone for system suitability CRS* (containing impurities A, B, C, D, E, F, G and H) in a mixture of 40 volumes of *water R* and 60 volumes of *acetonitrile R1* and dilute to 2.0 ml with the same mixture of solvents.

Reference solution (b). Dilute 1.0 ml of the test solution to 100.0 ml with a mixture of 40 volumes of *water R* and 60 volumes of *acetonitrile R1*. Dilute 1.0 ml of this solution to 10.0 ml with a mixture of 40 volumes of *water R* and 60 volumes of *acetonitrile R1*.

Column:

- size: l = 0.15 m, $\emptyset = 4.6$ mm,

- stationary phase: spherical end-capped octylsilyl silica gel for chromatography R (5 μ m).
- Mobile phase: – mobile phase A: water R;
- mobile phase B: acetonitrile R1;

Time (min)	Mobile phase A (per cent <i>V/V</i>)	Mobile phase B (per cent V/V)
0 - 20	63	37
20 - 25	$63 \rightarrow 20$	$37 \rightarrow 80$
25 - 35	20	80
35 - 36	$20 \rightarrow 63$	$80 \rightarrow 37$
36 - 50	63	37

Flow rate: 1.0 ml/min.

Detection: variable wavelength spectrophotometer capable of operating at 254 nm and at 210 nm.

Injection: 20 µl.

Identification of impurities: use the chromatogram obtained with reference solution (a) and the chromatogram supplied with *norethisterone for system suitability CRS* to identify the peaks due to the impurities A, B, C, D, E, F, G and H.

Relative retention at 254 nm with reference to norethisterone (retention time = about 10 min): impurity H = about 0.3; impurity A = about 0.8; impurity B = about 0.9; impurity G = about 1.5; impurity C (at 210 nm) = about 1.6; impurity D (at 210 nm) = about 1.7; impurity E = about 2.3; impurity F = about 2.4.

System suitability: reference solution (a) at 254 nm:

- *resolution*: baseline separation between the peaks due to impurity B and norethisterone;
- *peak-to-valley ratio*: minimum 1.2, where H_p = height above the baseline of the peak due to impurity A and H_v = height above the baseline of the lowest point of the curve separating this peak from the peak due to impurity B.

Limits: spectrophotometer at 254 nm:

- *correction factors*: for the calculation of content, multiply the peak areas of the following impurities by the corresponding correction factor: impurity A = 2.5; impurity E = 0.7; impurity F = 1.4; impurity H = 1.7;
- *impurities E, G, H*: for each impurity, not more than twice the area of the principal peak in the chromatogram obtained with reference solution (b) (0.2 per cent);
- *impurities A, B, F*: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (b) (0.1 per cent);
- unspecified impurities: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (b) (0.10 per cent);
- *total*: not more than 3 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.3 per cent);

 $M_{\rm r}$ 298.4

 disregard limit: 0.5 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

Limits: spectrophotometer at 210 nm:

- *impurities C, D*: for each impurity, not more than twice the area of the principal peak in the chromatogram obtained with reference solution (b) (0.2 per cent).

Loss on drying (*2.2.32*): maximum 0.5 per cent, determined on 1.000 g by drying in an oven at 105 °C for 3 h.

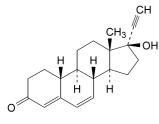
ASSAY

Dissolve 0.200 g in 40 ml of *tetrahydrofuran R*. Add 10 ml of a 100 g/l solution of *silver nitrate R* and titrate with 0.1 *M sodium hydroxide*, determining the end-point potentiometrically (2.2.20). Rinse the electrode with *acetone R* after each titration.

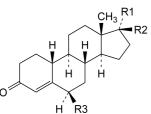
1 ml of 0.1 M sodium hydroxide is equivalent to 29.84 mg of $\rm C_{20}H_{26}O_2.$

IMPURITIES

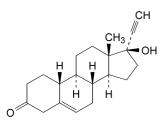
Specified impurities: A, B, C, D, E, F, G, H.



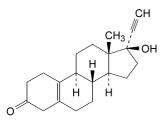
A. 17-hydroxy-19-nor-17α-pregna-4,6-dien-20-yn-3-one,



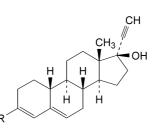
- B. R1 + R2 = O, R3 = H: estr-4-ene-3,17-dione (norandrostenedione),
- G. R1 = OH, R2 = C=CH, R3 = H: 17-hydroxy-19-norpregn-4en-20-yn-3-one (17-*epi*-norethisterone),
- H. R1 = C=CH, R2 = R3 = OH: 6β,17-dihydroxy-19-nor-17αpregn-4-en-20-yn-3-one (6β-hydroxynorethisterone),



C. 17-hydroxy-19-nor-17 α -pregn-5-en-20-yn-3-one,



D. 17-hydroxy-19-nor-17 α -pregn-5(10)-en-20-yn-3-one,

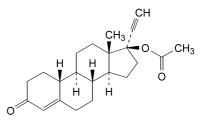


- E. R = C=CH: 3-ethynyl-19-nor-17 α -pregna-3,5-dien-20-yn-17-ol,
- F. $R = O-C_2H_5$: 3-ethoxy-19-nor-17 α -pregna-3,5-dien-20-yn-17-ol.

01/2008:0850 corrected 6.0

NORETHISTERONE ACETATE

Norethisteroni acetas



M_r 340.5

DEFINITION

3-Oxo-19-nor-17α-pregn-4-en-20-yn-17-yl acetate. *Content*: 98.0 per cent to 101.0 per cent (dried substance).

CHARACTERS

Appearance: white or yellowish-white, crystalline powder. *Solubility*: practically insoluble in water, freely soluble in methylene chloride, soluble in alcohol. It shows polymorphism (*5.9*).

IDENTIFICATION

Infrared absorption spectrophotometry (2.2.24). *Preparation*: discs.

Comparison: norethisterone acetate CRS.

If the spectra show differences, dissolve the substance to be examined and the reference substance separately in *methylene chloride R*, evaporate to dryness on a water-bath and record new spectra using the residues.

TESTS

Specific optical rotation (2.2.7) - 30 to -35 (dried substance).

Dissolve 0.500 g in *ethanol* R and dilute to 25.0 ml with the same solvent.

Related substances. Liquid chromatography (*2.2.29*). *Test solution*. Dissolve 25.0 mg of the substance to be examined in the mobile phase and dilute to 10.0 ml with the mobile phase.

Reference solution (a). Dissolve 2 mg of desoxycortone acetate CRS and 2 mg of norethisterone acetate CRS in the mobile phase and dilute to 50.0 ml with the mobile phase. Reference solution (b). Dilute 1.0 ml of the test solution to 100.0 ml with the mobile phase.