Calculate the percentage content of each related substance in the substance to be examined from the expression:

$$100 \times \frac{m_s}{m_u} \times \frac{R_u}{R_s}$$

m_s = mass of the respective component in 1 ml of reference solution (a), in milligrams;

m_u = mass of the substance to be examined in 1 ml of test solution (a), in milligrams;

R_s = ratio of the areas of the derivatised component peak to the derivatised erythritol peak in the chromatogram obtained with reference solution (a);

R_u = ratio of the areas of the derivatised component peak to the derivatised erythritol peak in the chromatogram obtained with test solution (a).

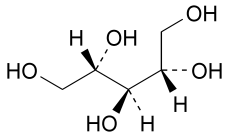
LABELLING

The label states:

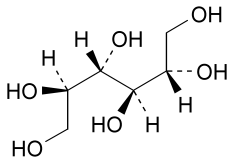
– where applicable, the maximum concentration of bacterial endotoxins,

– where applicable, that the substance is suitable for use in the manufacture of parenteral dosage forms.

IMPURITIES



A. L-arabinitol,



B. *meso*-galactitol,

C. mannitol,

D. sorbitol.

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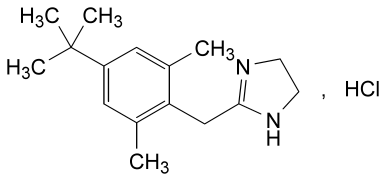
corrected 6.0

XYLOMETAZOLINE HYDROCHLORIDE

Xylometazolini hydrochloridum



$C_{16}H_{25}ClN_2$ M_r 280.8
[1218-35-5]

DEFINITION

2-[4-(1,1-Dimethylethyl)-2,6-dimethylbenzyl]-4,5-dihydro-1*H*-imidazole hydrochloride.

Content: 99.0 per cent to 101.0 per cent (dried substance).

CHARACTERS

Appearance: white or almost white, crystalline powder.

Solubility: freely soluble in water, in ethanol (96 per cent) and in methanol.

IDENTIFICATION

First identification: A, E.

Second identification: B, C, D, E.

A. Infrared absorption spectrophotometry (*2.2.24*).

Comparison: *xylometazoline hydrochloride CRS.*

B. Thin-layer chromatography (*2.2.27*).

Test solution. Dissolve 20 mg of the substance to be examined in *methanol R* and dilute to 5 ml with the same solvent.

Reference solution. Dissolve 20 mg of *xylometazoline hydrochloride CRS* in *methanol R* and dilute to 5 ml with the same solvent.

Plate: *TLC silica gel G plate R.*

Mobile phase: *concentrated ammonia R, methanol R* (5:100 *V/V*).

Application: 5 µl.

Development: over 2/3 of the plate.

Drying: in air.

Chlorine treatment: at the bottom of a chromatography tank place a beaker containing a mixture of 1 volume of *hydrochloric acid R1,* 1 volume of *water R* and 2 volumes of a 15 g/l solution of *potassium permanganate R.* Close the tank and allow to stand for 15 min. Place the dried plate in the tank and reclose the tank. Leave the plate in contact with the chlorine vapour for 5 min. Withdraw the plate and place it in a current of cold air until the excess of chlorine is removed and an area of the coating below the points of application does not give a blue colour with a drop of *potassium iodide and starch solution R.*

Detection: spray with *potassium iodide and starch solution R.*

Results: the principal spot in the chromatogram obtained with the test solution is similar in position, colour and size to the principal spot in the chromatogram obtained with the reference solution.

C. Dissolve about 0.5 mg in 1 ml of *methanol R.* Add 0.5 ml of a freshly prepared 50 g/l solution of *sodium nitroprusside R* and 0.5 ml of a 20 g/l solution of *sodium hydroxide R.* Allow to stand for 10 min and add 1 ml of an 80 g/l solution of *sodium bicarbonate R.* A violet colour develops.

D. Dissolve 0.2 g in 1 ml of *water R,* add 2.5 ml of *ethanol (96 per cent) R* and 2 ml of *1 M sodium hydroxide.* Mix thoroughly and examine in ultraviolet light at 365 nm. The solution shows no fluorescence or at most the same fluorescence as a blank solution prepared in the same manner. The identification is not valid unless a solution prepared in the same manner using *naphazoline hydrochloride CRS* instead of the substance to be examined shows a distinct bluish fluorescence.

E. It gives reaction (a) of chlorides (*2.3.1*).

TESTS

Appearance of solution. The solution is clear (*2.2.1*) and not more intensely coloured than reference solution Y_6 (*2.2.2, Method II*).

Dissolve 2.5 g in *water R* and dilute to 50.0 ml with the same solvent.

Acidity or alkalinity. Dissolve 0.25 g in *carbon dioxide-free water R* and dilute to 25 ml with the same solvent. Add 0.1 ml of *methyl red solution R* and 0.1 ml of *0.01 M*

hydrochloric acid. The solution is red. Not more than 0.2 ml of *0.01 M sodium hydroxide* is required to change the colour of the indicator to yellow.

Related substances. Liquid chromatography (*2.2.29*).

Test solution. Dissolve 50.0 mg of the substance to be examined in *water R* and dilute to 50.0 ml with the same solvent. Allow to stand for 1 h before injection.

Reference solution (a). Dilute 5.0 ml of the test solution to 100.0 ml with *water R*. Dilute 2.0 ml of this solution to 100.0 ml with *water R*.

Reference solution (b). Dissolve 5.0 mg of *xylometazoline impurity A CRS* and 5 mg of the substance to be examined in *water R* and dilute to 50.0 ml with the same solvent. Dilute 10.0 ml of this solution to 50.0 ml with *water R*.

Reference solution (c). Dilute 5.0 ml of reference solution (b) to 50.0 ml with *water R*.

Column:

– *size*: *l* = 0.25 m, Ø = 4.6 mm;

– *stationary phase*: *end-capped octadecylsilyl silica gel for chromatography with polar incorporated groups R* (5 µm).

Mobile phase:

– *mobile phase A*: 1.36 g/l solution of *potassium dihydrogen phosphate R* adjusted to pH 3.0 with *phosphoric acid R*;

– *mobile phase B*: *acetonitrile R1*;

Time (min)	Mobile phase A (per cent *V/V*)	Mobile phase B (per cent *V/V*)
0 - 5	70	30
5 - 20	70 → 15	30 → 85
20 - 35	15	85
35 - 37	15 → 70	85 → 30
37 - 47	70	30

Flow rate: 1.0 ml/min.

Detection: spectrophotometer at 220 nm.

Injection: 10 µl.

Relative retention with reference to xylometazoline (retention time = about 7.2 min): impurity A = about 0.79.

System suitability: reference solution (b):

– *resolution*: minimum 2.5 between the peaks due to impurity A and xylometazoline.

Limits:

– *impurity A*: not more than the area of the corresponding peak in the chromatogram obtained with reference solution (c) (0.2 per cent);

– *unspecified impurities*: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (a) (0.10 per cent);

– *total*: not more than 5 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.5 per cent);

– *disregard limit*: 0.5 times the area of the principal peak in the chromatogram obtained with reference solution (a) (0.05 per cent).

Loss on drying (*2.2.32*): maximum 0.5 per cent, determined on 1.000 g by drying in an oven at 105 °C.

Sulphated ash (*2.4.14*): maximum 0.1 per cent, determined on 1.0 g.

ASSAY

Dissolve 0.200 g in 25 ml of *anhydrous acetic acid R* and add 10 ml of *acetic anhydride R*. Titrate with *0.1 M perchloric acid*, determining the end-point potentiometrically (*2.2.20*).

1 ml of *0.1 M perchloric acid* is equivalent to 28.08 mg of $C_{16}H_{25}ClN_2$.

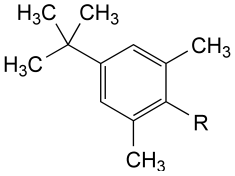
STORAGE

Protected from light.

IMPURITIES

Specified impurities: A.

Other detectable impurities (the following substances would, if present at a sufficient level, be detected by one or other of the tests in the monograph. They are limited by the general acceptance criterion for other/unspecified impurities and/or by the general monograph *Substances for pharmaceutical use (2034)*. It is therefore not necessary to identify these impurities for demonstration of compliance. See also *5.10. Control of impurities in substances for pharmaceutical use*): *B, C, D, E, F.*



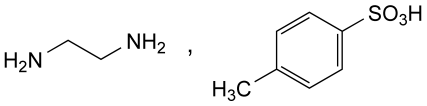
A. R = CH_2-CO-NH-CH_2-CH_2-NH_2: *N*-(2-aminoethyl)-2-[4-(1,1-dimethylethyl)-2,6-dimethylphenyl]acetamide,

B. R = CH_2-Cl: 2-(chloromethyl)-5-(1,1-dimethylethyl)-1,3-dimethylbenzene,

C. R = CH_2-CN: [4-(1,1-dimethylethyl)-2,6-dimethylphenyl]acetonitrile,

D. R = H: 1-(1,1-dimethylethyl)-3,5-dimethylbenzene,

F. CH_2-CO_2H: [4-(1,1-dimethylethyl)-2,6-dimethylphenyl]acetic acid,

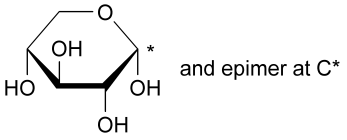


E. ethane-1,2-diamine mono(4-methylbenzenesulphonate).

01/2008:1278
corrected 6.0

XYLOSE

Xylosum



$C_5H_{10}O_5$ M_r 150.1
[58-86-6]

DEFINITION

(+)-D-Xylopyranose.